



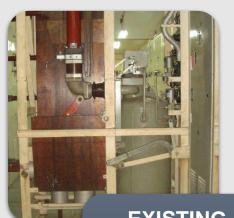
HHV12 PRIME VACUUM CIRCUIT BREAKER (RETROFIT)

RETROFIT VCBs FOR REPLACEMENT OF EXISTING SF6 BREAKER, OIL BREAKER & AIR BREAKER



We recommend to replace the existing SF6 breaker, Oil breaker & Air breaker with new Vacuum Circuit Breakers in order to ensure the safe and reliable operation of your switchgear.

OUR SOLUTION FOR AIR BLAST CIRCUIT BREAKER





EXISTING ABCB

Aged circuit breakers may cause unexpected accidents and power outages

TYPE: DB 10M 600 ABCB to be replaced



RETROFIT VCB

Retrofit VCBs will improve reliability and increase economical efficiency

TYPE: HHV 12 PRIME Retrofit VCBs to be used

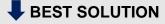


GENERAL BACKGROUND OF REPLACEMENT

Use of aged equipment can increase the incidence of accidents, and jeopardize the reliable operation failure of the system

PROBLEMS CAUSED BY AGED EQUIPMENT REASON FOR REPLACEMENT Increase in the number of accidents **EFFECTS OF UPGRADE** Increase in maintenance Deterioration work Increase in maintenance Improvement in reliability Increase of damage due cost of power supply to power failure No spare parts is Saving of running cost available and maintenance work Introduction of new and duration Information system Prevention of power (Communication network) failure accidents by adopting a communication network

WHY RETROFIT VCB?

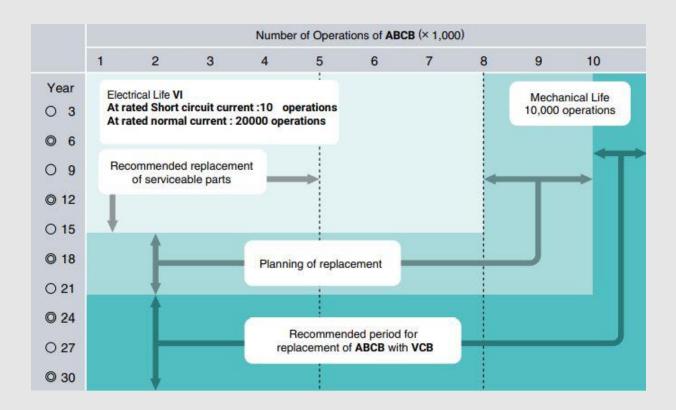


| REPLACEMENT OPTION ITEM | RETROFIT VCB | REPLACEMENT OF PANEL |
|----------------------------------|-----------------------------|--------------------------|
| INITIAL COST | 999 | (Including construction) |
| OUTAGE TIME | 9 Hour / Panel *See note | 2 weeks / Arrangement |
| MAINTENANCE AFTER REPLACEMENT | | |
| RELIABILITY AFTER REPLACEMENT | | |



MAINTENANCE CHART FOR ABCB

We recommend to replace the aged ABCB with compatible VCBs to extend the switchgear's life and to ensure the safe operation according to the table below





RATINGS

The MV Retrofit VCB complies with the international standard IEC 62271-100

| RETROFIT VCB TYPE HV12 PRIME | HHV12 PRIME |
|-------------------------------------------|------------------------------------------|
| Closing operation mechanism | Motorised stored energy spring mechanism |
| Rated voltage (kV) | 7.2/12 |
| Rated current (A) | 800/2500 |
| Rated frequency (Hz) | 50/60 |
| Rated short-circuit breaking current (kA) | 40 |
| Breaking capacity (MVA) | 250 |
| Rated short-circuit making current (kA) | 100 |
| Rated short-time withstand current (kA) | 40 |
| Rated opening time (Milli Sec) | Less than 3 cycles |
| Weight kg | 200 |
| Power frequency withstand voltage (kV) | 20/28 |
| Lightning impulse withstand voltage (kV) | 60/75 |
| Rated operating sequence | 0-3 min,-CO-3 min,-CO |



FEATURES OF RETROFIT VCB

HIGH RELIABILITY

The highly reliable M37
 mechanism is
 incorporated in the retrofit
 VCB. This operating
 mechanism is used in
 S&S latest VCBs

SAVING MAINTENANCE TIME

- Short maintenance time: Less moving parts yields a shorter working time
- 10 years maintenance free M37 mechanism

FULL COMPATIBILITY

- Small wiring modification must be performed for cases of solenoidoperated ABCB
- In the case of springoperating ABCB, retrofitting work is performed more readily



HIGH RELIABILITY & SAVING MAINTENANCE TIME



RETROFIT VCB

- Improved Vi assembly with high grade Epoxy housing
- Independent pole assembly
- Superior anti-tracking characteristics & mechanical strength
- Reduction in number of parts (50% of that of previous model)
- Increased life Electrical life is increased compare with ABCB





M37 OPERATING MECHANISM

- 20% Reduction in control, Power consumption when compared to previous model
- Greaseless Special low-friction Nip, Surface treatment of gears.
- High performance grease Special "Long Life" grease for other surfaces maintenance free for 10 years due to high quality parts and grease



READY INTERCHANGEABILITY WITH THE ABCB





EXISTING ABCB TYPE – DBH 10M 600 TYPE – HHV12 PRIME

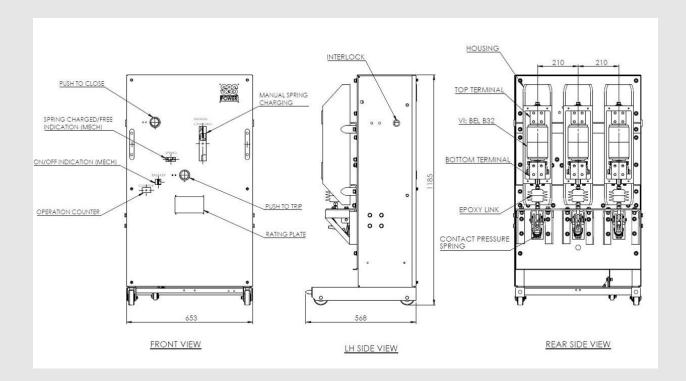
RETROFIT VCB

OPERATING & CONTROL CURRENT OF CB

| Operating & Control Current / Closing & tripping time | | Retrofit VCB |
|-------------------------------------------------------|----------------|-----------------|
| Motor charging | Current I2 (A) | 1.4 |
| | Time (s) | 12 |
| Closing | Current (A) | 2.2 |
| | Time (m/s) | 1.4 |
| Tripping | Current (A) | 2 |
| | Time (m/s) | 0.9 |



OUTLINE & DIMENSIONS



APPLICABLE STANDARDS

Special Environment and Application

Operation environment

MV type vacuum circuit breaker conforms to IEC 62271-100 (high alternating voltage current circuit breaker) and designed/manufactured as an indoor unit. Therefore, this circuit breaker should be operated under normal environments specified in right table. Daily and periodical check and maintenance should be carried out enough according to VCB's instruction manuals. If it is necessary to operate this circuit breaker under special condition not listed in right table, consult the manufacture

Instruction for installation

If it is necessary to operate this circuit breaker in a dusty place, a place with corrosive gas, at a location exposed to abnormal vibration or impact, or in an outdoor panel environment, etc., special care must be paid to deal with items such as dust, corrosion, vibration, impact, water drops, condensation, and etc.

Normal operation condition

Altitude: 1,000m or less Ambient temp: -5°C~40°C (The average temperature for 24 hours must not exceed 35°C.) Relative humidity: 45%~85% (Relative humidity; there must be no dew



condensation.) Degree of pollution: There must be no pollution.

As a guideline, the equivalent salt deposit density should be less than 0.01 mg/cm2) Poisonous gas etc.: There must be no corrosive gas. Powder dust: There must be no excessive powder dust. As a guideline, the powder dust should be less than 2 mg/m3.

Application of surge protection device

For the actual applications of vacuum circuit breaker, the surge protection standards for the load circuit so used, and actual application will be shown as below table. Use the as below table of standard bellows as reference when selecting models

Note

To directly switch the semiconductor rectifier unit (for example, electric power thyristor rectifier unit) in the secondary side of a transformer, use the transformer with contact-protective plate. Provide a general-purpose arrester in the primary side and the surge protective device such as a filter capacitor in the secondary side. 2. Avoid interrupting the no-load excitation inrush current of moulded transformer.

To use any moulded transformer made by other manufactures, consult the manufacturer. However, low-surge VCBs require no general-purpose arrester. 3. For motors in applications where inching is the predominant switching duty (cranes, conveyor, etc.), use CR suppressor. 4. S&S moulded transformer and oil transformer are for 6kV with the impulse withstand voltage 60kV and for 3kV with the impulse withstand voltage 45kV. 5. in case of Kondorfer starting system, carry out the switching operation of the neutral point of the auto-transformer after the starting current become the stationary.



ADDRESSES



S&S Power Switchgear Limited

Regd. Office & Works: Plot No:14, CMDA Industrial Area-II, Chithamanur Village,

Maraimalai Nagar-603209,

Kancheepuram-Dist, Tamil Nadu, India

Tel: +91 44 47431625 Email: sales@sspower.com Web: www.sspower.com



Acrastyle Limited (UK)

North Lonsdale Road Ulverston Cumbria LA12 9EB, United Kingdom

Tel: +44-1229-583232 Fax:+44-1229-582586 Web: www.acrastyle.co.uk



S&S Power Switchgear Equipment Limited

No. 4 EVR street, Sedarapet, Puducherry – 605 111, India

Tel: +91 9786403833 Fax: +91-413-2677374 Web: www.sspower.com



Acrastyle Power (India) Limited

Regd. Office & Works:

Plot No.14, CMDA Industrial Area-Part II,

Chithamanur Village, Maraimalai

Nagar-603209, Kancheepuram-Dist Tel: +91-44-4743 1626

Email: sales@acrastyle.com Web: www.acrastyle.com